

LOWER GEARCASE GROUP
120, 155, 210 HP

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	383228	GEARCASE ASSY., Complete . .	1	32	382955	. . DRIVESHAFT & BEARING ASSEMBLY	1
1	382383	. GEARCASE & BEARING ASSEMBLY	1	33	382257	. . THRUST BEARING	1
2	380439	. . ROLLER BEARING, Driveshaft	1	34	313259	. . THRUST WASHER	1
3	307551	. PLUG, Oil drain	2	35	313192	. . SHIM, Thrust washer, .002"	AR
4	311598	. . WASHER, Plug	1	35	313193	. . SHIM, Thrust washer, .003"	AR
5	313292	. SHIM, Bearing to gearcase, .002"	AR	35	313194	. . SHIM, Thrust washer, .004"	AR
5	313293	. SHIM, Bearing to gearcase, .003"	AR	35	313195	. . SHIM, Thrust washer, .005"	AR
5	313294	. SHIM, Bearing to gearcase, .004"	AR	35	313196	. . SHIM, Thrust washer, .006"	AR
5	313295	. SHIM, Bearing to gearcase, .005"	AR	35	313197	. . SHIM, Thrust washer, .007"	AR
5	313296	. SHIM, Bearing to gearcase, .006"	AR	35	313198	. . SHIM, Thrust washer, .008"	AR
5	313297	. SHIM, Bearing to gearcase, .007"	AR	35	313199	. . SHIM, Thrust washer, .009"	AR
6	379503	. BEARING ASSY., Propeller shaft	1	36	310488	. BUSHING, Water tube	1
7	382366	. COIL & LEAD, Front	1	37	313729	. CLAMP, Bushing	1
8	382334	. CLUTCH HUB ASSEMBLY, Forward	1	38	313309	. PLATE, Bearing	1
9	313455	. SPRING, Clutch hub	2	39	310584	. O-RING, Driveshaft	1
10	310428	. SPACER	2	40	553556	. SCREW, Bearing plate	4
11	315034	. SLEEVE, Spring	2	41	382409	. SWIVEL BEARING ASSY.	1
12	382270	. GEAR & BUSHING, Forward	1	42	310649	. SEAL, Upper	1
13	311944	. SET SCREW	6	43	313353	. SEAL, Middle	2
14	312007	. RETAINING RING	1	44	310599	. SEAL, Lower	2
15	313310	. SPACER, Propeller shaft	1	45	313607	. FITTING, Lubrication	1
16	382337	. PROPELLER SHAFT	1	46	313368	. GASKET	1
17	313311	. GEAR, Reverse	1	47	309646	. SCREW, Swivel bearing	10
18	381025	. NEEDLE, Bearing set	1	48	302290	. WASHER, Swivel bearing	10
19	382336	. CLUTCH HUB & RETAINER, Reverse	1	49	310597	. GROMMET, Water tube	1
20	382367	. COIL & LEAD, Rear	1	50	313258	. PINION GEAR	1
21	310416	. RETAINING RING	1	51	310422	. LOCKNUT, Pinion	1
22	310413	. THRUST WASHER	1	52	510267	. CLAMP, Lead	1
23	378262	. THRUST BEARING ASSY.	1	53	501093	. SCREW, Clamp	1
24	307836	. THRUST WASHER	1	54	303806	. TUBING, Insulating	2
25	313192	. SHIM, Washer to head, .002"	AR	55	379628	. CABLE, Shift	1
25	313193	. SHIM, Washer to head, .003"	AR	56	310644	. TUBE, Shift cable	1
25	313194	. SHIM, Washer to head, .004"	AR	57	310645	. RETAINER, Cable	1
25	313195	. SHIM, Washer to head, .005"	AR	58	313929	. SLEEVE, Coil lead, forward	1
25	313196	. SHIM, Washer to head, .006"	AR	59	306503	. SCREW, Gearcase to housing	6
25	313197	. SHIM, Washer to head, .007"	AR	60	312251	. WATER TUBE, Intake	1
25	313198	. SHIM, Washer to head, .008"	AR	61	310597	. GROMMET, Water tube	1
25	313199	. SHIM, Washer to head, .009"	AR	62	310590	. SCREW, Rudder pivot	1
25	313200	. SHIM, Washer to head, .010"	AR	63	310677	. WASHER, Pivot screw	1
26	310414	. O-RING, Gearcase head	1	64	310474	. SCREEN, Water intake	1
27	381849	. GEARCASE HEAD ASSY.	1	65	312252	. PLATE, Rudder to gearcase	1
28	379504	. . NEEDLE BEARING ASSY.	1	66	312253	. RUDDER	1
29	310599	. . SEAL, Gearcase head	2	67	310477	. SCREW, Plate	1
30	310412	. SCREW, Gearcase head	4	68	310596	. SCREW	1
31	380375	. MAGNET & SPRING ASSY.	2	69	302865	. LOCKWASHER	1
*	382285	. DRIVESHAFT, BEARING & SHIM ASSEMBLY	1	70	552993	. WASHER	1
				71	310406	. SCREW, Gearcase, rear	1
				72	310594	. THRUST WASHER	1
				73	310595	. COTTER PIN	2
				74	310956	. DRIVE PIN	2
				75	379798	. PROPELLER NUT	1
				76	382676	. PROPELLER, 14 X 11	AR
				76	382017	. PROPELLER, 14 X 12	AR
				76	381185	. PROPELLER, 14 X 14	AR
				76	381186	. PROPELLER, 14 X 16	AR
				76	381187	. PROPELLER, 14 X 18	AR
				76	383287	. PROPELLER, 14 X 20	AR
				77	306470	. LOCKWASHER	6

*Not shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER